mounted to his ATV snapped thousands of pictures.

technology the wine industry anxiously awaits.

Ross Courtney // August 4, 2020

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Seeing a future for crop estimation technology — Video Growers put Al crop estimation to use in vineyards.

Growers put Al crop estimation visio... **FLASH FORWARD** Watch on **YouTube**

Known as the Flash, the box is a crop estimation sensor developed by Carnegie Mellon University engineers. Startup Bloomfield Robotics spun off from their research to commercialize a piece of

As Will Beightol slowly drove through a vineyard in early June, a box the size of a microwave

Twice a week, Beightol creeps through six blocks at vineyards in the Horse Heaven Hills American Viticultural Area south of Prosser, Washington, as the Flash takes pictures of the fruiting zone, illuminating each frame with powerful strobes. The idea is to make crop estimations, a critical

component of wine quality and grower contracts, more efficient, accurate and objective, said Beightol, owner of Collab Wine Co., a wine industry consulting and management firm. Bloomfield Robotics, which formed in 2018, has two products so far: the Blink and the Flash. The Blink is a handheld microscope with a liquid camera lens that's designed to take 10 different images from 10 different focal planes at once. It could count and measure the size, density and color of trichomes on a cannabis plant, for example.

The Flash makes more sense for the fruit industry. It uses two cameras that shoot a combined 10 frames per second. From the middle of a vine row alley, traveling at up to 40 miles per hour, it shoots images of grape clusters used to analyze size and color. It also would show leaf yellowing or other visible traits on the plants.

Will Beightol, owner of Collab Wine Co., pilots the Flash — an optical crop estimator developed by Carnegie Mellon University — in June at Phinny Hill Vineyards in Alderdale, Washington. (Ross Courtney/Good Fruit Grower) Both systems use algorithms called deep learning, in which the computer "learns" about an object the more it "sees" that object, said Mark DeSantis, Bloomfield CEO. The company has seven Flash cameras; three of them are in trials in vineyards in New York, California and Washington.

DeSantis aims to make the cameras affordable enough for each grower to own one. The company would charge a monthly fee for the service and to spread out the cost of the equipment, much like a cellular phone plan for a new phone. He declined to reveal price estimates.

Similar technology for assessing apple crop load from United Kingdom-based Intelligent Fruit Vision

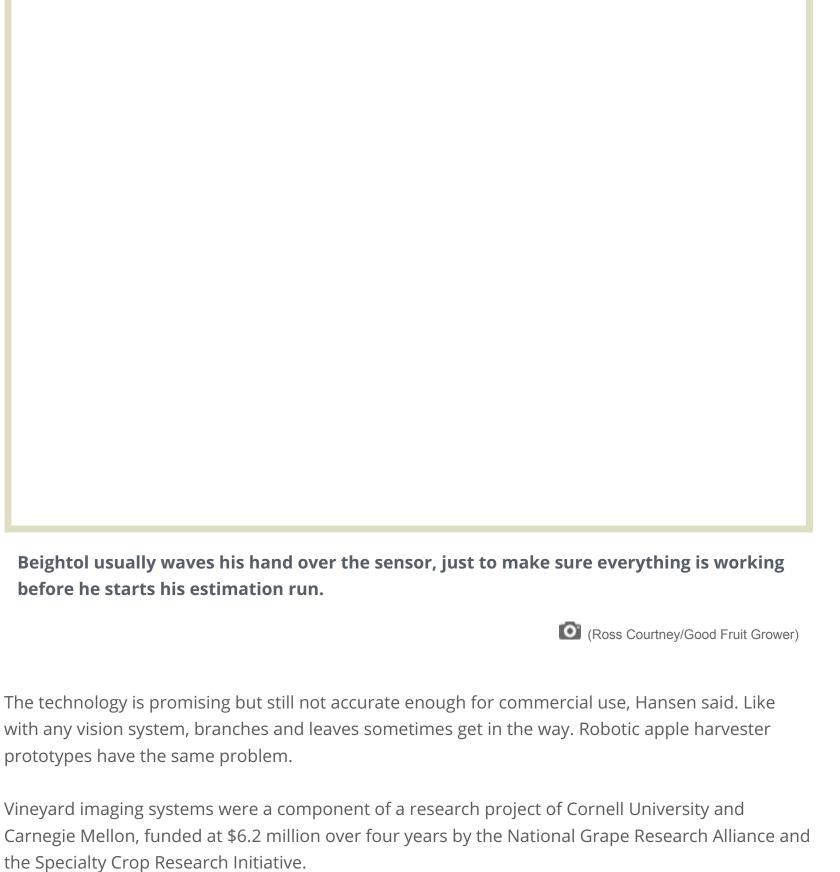
debuted a few years ago, with Washington Tractor as the U.S. distributor, and several research groups are looking at the possibility of using smartphone cameras to collect similar data with a lower-cost sampling approach, rather than scanning each row.

The technology to capture the data is there, DeSantis said, and the race is on to see who can best

turn the sensor insights into actionable information.

Getting closer Automating crop estimation with precision sensors has long been a goal of the grape industry. "That's like the Holy Grail of precision viticulture right now," said Melissa Hansen, research program

director for the Washington Wine Commission, which in late June awarded Beightol a grant to help him broaden the scope of his trials this year.



referenced visible berry counts across a vineyard block, said Terry Bates of the Cornell Lake Erie Research and Extension Laboratory. But the key word is "visible," Bates said. It only can count berries within the camera's field of view, which was limited in the Concord blocks where they first tested it.

In the Cornell project, dubbed "The Efficient Vineyard," the imaging prototype cranked out geo-

"It accurately counts what it can see but does not have 'X-ray vision' to see berries occluded by leaves, stems (or) other berries," Bates said. That's where the grower comes in, said George Kantor, the Carnegie Mellon researcher who led the

development of the technology and co-founded Bloomfield. His research team is looking for ways to

consistently managed vineyards. Growers must count a few sample vines by hand and plug that

data into the computer so it can develop a ratio of "visible" to "invisible" fruit for yield estimations.

sense occluded fruit, but for now, the system doesn't need to see all the berries to work in

With this calibration, his team has estimated the system makes consistently accurate yield

estimations in table and wine grapes when exposed to at least 10 percent of fruit. More visible fruit doesn't significantly improve the estimates, he said.

Beightol shows the QR codes the Flash uses in the vineyard to track block and location.

Data transfer is another challenge, Kantor said. The camera collects a terabyte of photos in just a

few hours. With most Wi-Fi networks, the grower would get faster results by shipping a hard drive to Pittsburgh than trying to upload that much to Bloomfield's cloud, he said. The current version of the

camera includes an imbedded computer to process data from those photos in the field, so only the

The machine is closest to commercialization in wine grapes, but Bloomfield hopes to use it in a

However, if the technology works as promised, the Flash would be even more accurate and en español objective because it would collect a much larger

"If the crop load was more dialed in earlier in the season, you may be able to push up that harvest date," Beightol said. •

analysis needs to be transferred.

variety of specialty crops, including apples.

in the Horse Heaven Hills wine industry.

could sample 225 plants per acre.

—Outthinking technology

sample size. By driving down every fourth row, it

It could also yield earlier results, which could

save money in thinning and allow winemakers

and growers to adjust sooner. For example, last year's crop was hit by a fall frost, said Beightol.

"Eventually, we want to look at everything," Kantor said.

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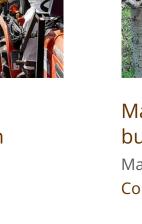
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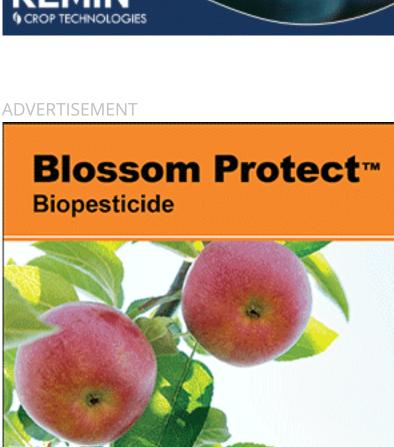
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Currently, wine grape crop estimation relies on harvesting clusters from about 20 vines per block throughout July, counting the grapes, weighing them and entering the data into an equation that spits out a best guess of the coming volume. It's a right-of-passage for part-time employees and interns. Some growers have become quite accurate at it over the years, said Beightol, who grew up

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• Ver el futuro de la tecnología de

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(Ross Courtney/Good Fruit Grower)

Ross Courtney is an associate editor for Good Fruit Grower, writing articles and taking photos for the print magazine and website. He has a degree from Pacific Lutheran University. -- Follow the author -- Contact: 509-930-8798 or email.





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